



How to change Hex Link on a
SXD Cylinder

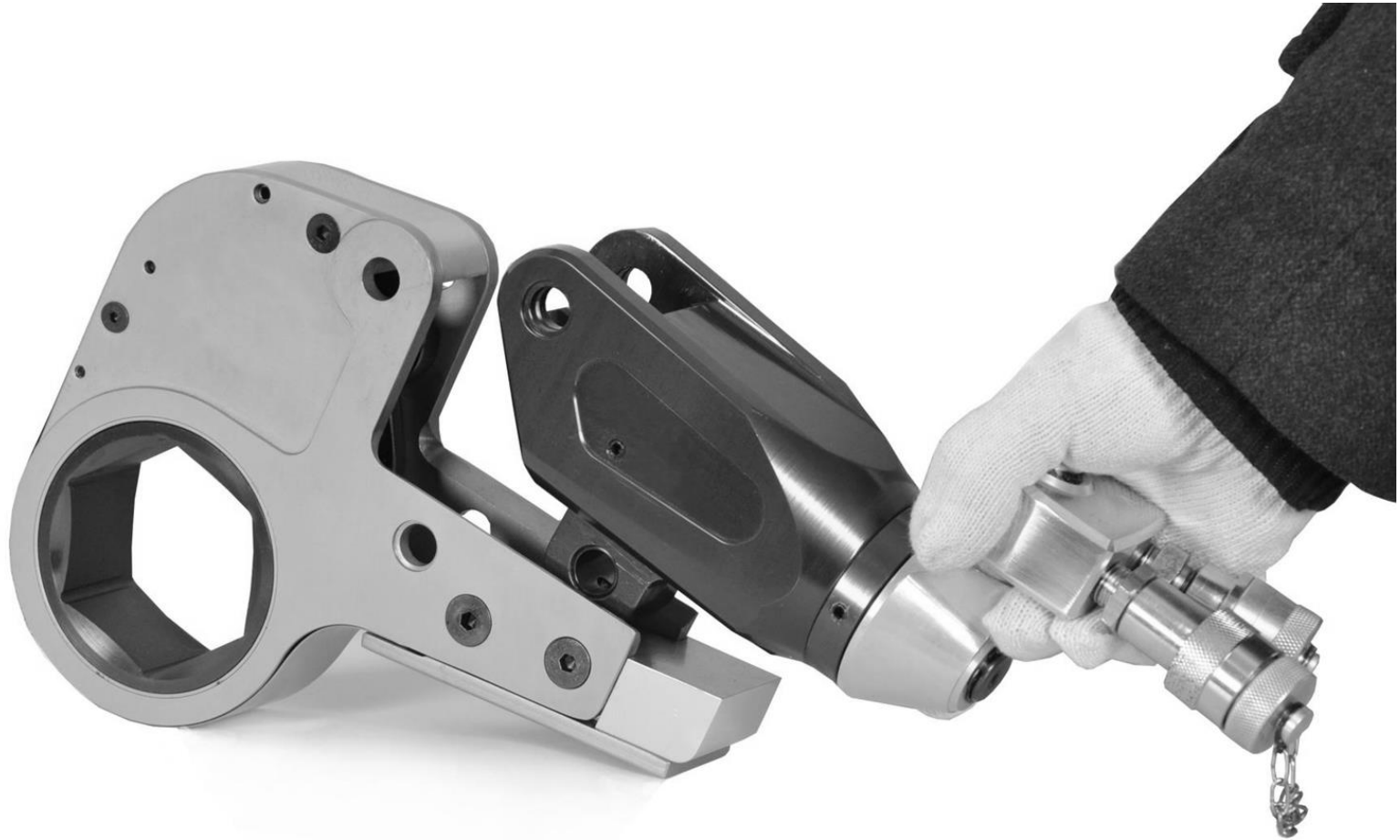
1. Remove long link pin



2. Remove short link pin



3. Separate power head from hex link



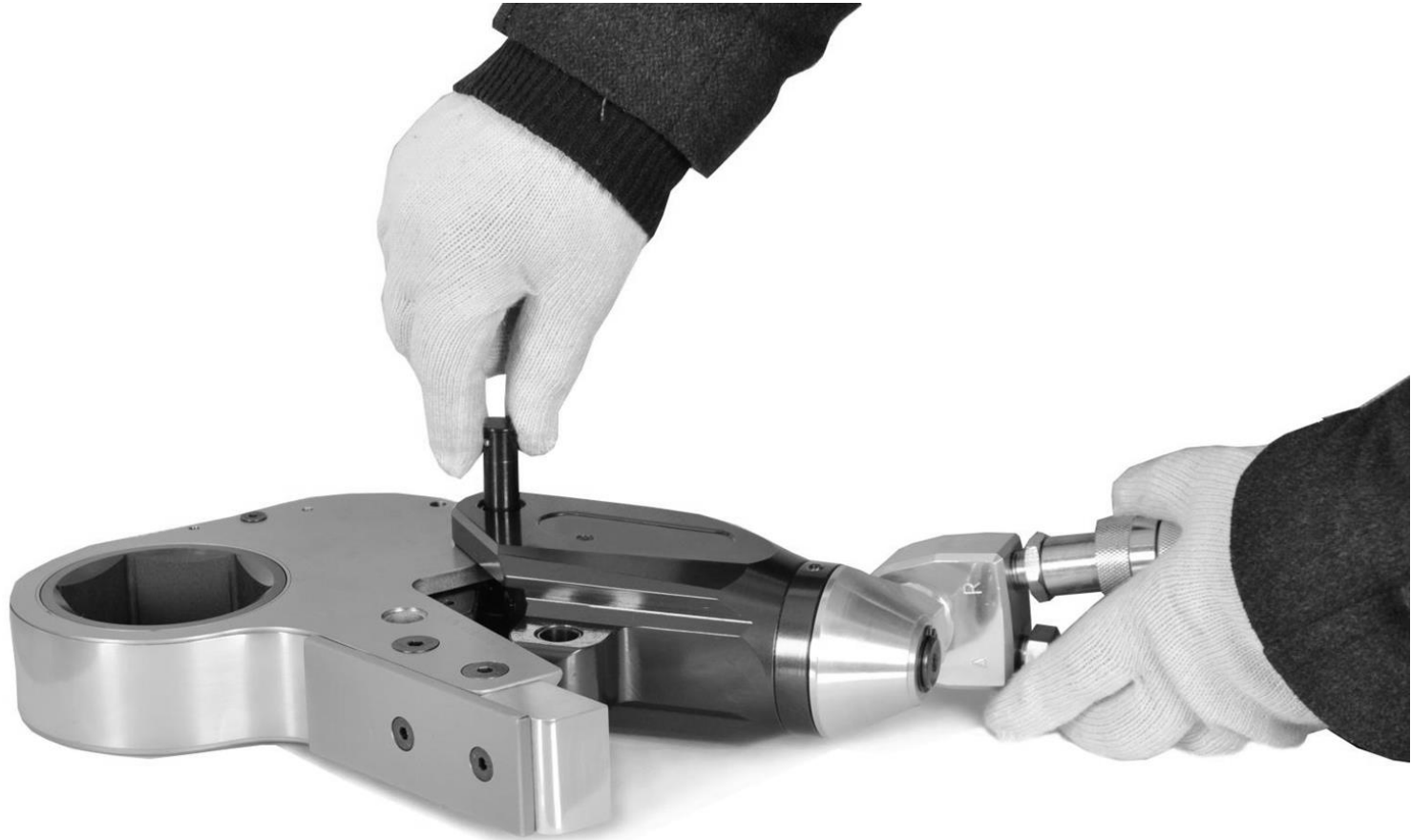
4. Place the hex link on the table



5. Pull the drive plate



6. Insert long link pin to connect power head and hex link



Important:make the drive pin is on the top of piston hook



7. Place cylinder at about a 40 degree angle from the hex link



Hold Cylinder, in order to keep this
position



8. Use your finger to push drive plate towards piston.



Do not stop stressing the drive plate until it is almost on the same plane with the side plate





9. Push Cylinder and Ratchet Link together



10. Insert short link pin

